## INSTALLATION INSTRUCTIONS

1-800-222-8785 www.masterack.com

## **Part Number**

02E122 (97 - current E-Series) driver side

## **Recommended Tools**

2 – 7/16" Wrench 1 – 7/16" Socket 1 – Center punch1 – Pencil or Marking pen

1 – 3/8" Capacity Drill

1 – 7/8" Wrench or Adj. Wrench

1 - 3/8" Drill Bit

1 - Ratchet

1 - Utility knife or saw

1 - Tape measure

## Components

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	12/
/4	N/
/02	/
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ITEM	QTY	PART NO.	DESCRIPTION
1	1	138266-1	BRKT-MOUNTING DOOR CHECK, LH
2	1	138107-1	BRKT-MOUNTING
3	7	RM520111	PLUSNUT-PREBULB 1/4-20
4	7	RM511458	SCREW-HWH 1/4-20x.75
5	7	RM541039	WASHER-LOCK 1/4"
6	2	RM510428	SCREW-HHC 1/4-20x3.50
7	2	RM520312	NUT-LOCK 1/4-20
8	1	RM360731	STRAP-CHECK 7.75"
9	1	RM520112	PLUSNUT TOOL KIT
10	1	RM470726	INSTRUCTIONS
11	1	RM511433	SCREW-HHC 1/4-20 x 1.5 GRD 5

## FORD E-SERIES DRIVERS DOOR CHECK STRAP KIT

Review this document to ensure that all parts and hardware are included in the package, before installation.

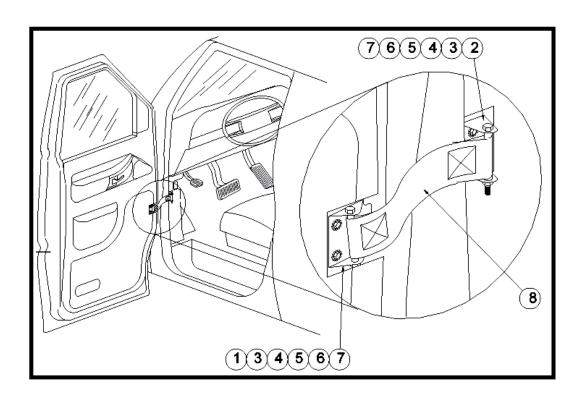
In the event that parts are missing please contact

Leggett & Platt Commercial Vehicle Products,

at 1-800-222-8785, to re-order missing parts.

RM470726 Rev 2 Page 1 of 4





## STEP 1

Remove driver's door panel. Measure and trim material for location of DOOR CHECK BRACKET. See Figure 1. NOTE: Dimensions are based on starting at the indent in the door panel. This indent is located under the speaker grill.

## STEP 2

Position the DOOR CHECK BRACKET onto door frame wall and mark the location of the holes. Drill (4) 3/8" holes. Install (4) PLUSNUTS per Figure 3. Install BRACKET to door with (4) SCREWS and WASHERS.

# FIG 1 INDENT IN DOOR COVER 3/16' APPROX 1 8 3 4 5

## STEP 3

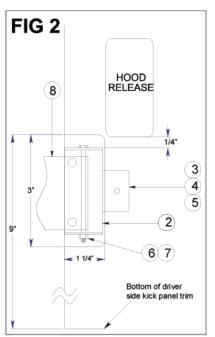
Remove driver's side kick panel trim. Measure and trim material for the location of the MOUNTING BRACKET (item 2) per **Figure 2**. NOTE: Dimensions are based on starting at the bottom of this panel. Align the cut with the indent near the brake release lever.

## STEP 4

Position MOUNTING BRACKET (item 2) squarely onto wall and mark the location of the holes. NOTE: Make sure the BRACKET is mounted 1/4" below hood release lever. Drill (3) 3/8" holes. Install (3) PLUSNUTS per Figure 3. Install BRACKET to wall with (3) SCREWS and (3) WASHERS. See Figure 2.

## STEP 5

Install SCREWS (item 6), NUTS (item 7) and NYLON STRAP (item 8) to the BRACKETS with the elastic facing towards the door. Replace door and kick panels.

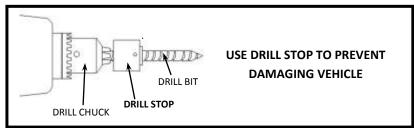


RM470726 Rev 2 Page 2 of 4



CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE

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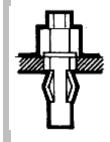
The Plusnut® is pre-bulbed for easy installation





The Plusnut® is pre-assembled with hex cap and hex bolt. Then it is inserted into a pre-drilled hole





As the bolt is tightened, the Plusnut® upsets and provides outstanding blind fastening holding power





C-500 tool tightens bolt thru hex head cap into Plusnut® A ratchet, open-end or closed -end wrench can be used.





Fully upset Plusnut® provides a reliable nut plate for fastening.



RM470726 Rev 2 Page 3 of 4



## 3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for (3) years or 36,000 miles (60,000 KM), whichever comes first. This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.

## This warranty does not apply to:

- Additions, alterations, or installations made by persons including dealers, other than MASTERACK® and it's authorized distributors, made in accordance with MASTERACK® specifications and / or instructions, nor to defects arising out of attribute to such additions, alterations or installations.
- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss or revenue.

THE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO A MASTERACK PRODUCT PURCHASE. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. MASTERACK® AND ITS SUBSIDIARIES, SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUR OF ANY BREACH OF THIS WARRANTY, NOR SHALL THE DAMAGES EXCEED THE RETURN AMOUNT OF THE PURCHASE PRICE PAID BY THE ORIGINAL PURCHASER.

Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance or repairs for the authorized repairs.